

PROJECT SHEET



Project: Bottling Plant
Client: Thomas Hardy Brewing & Packaging
Value: £2.1m



City Build was appointed to construct a new £2.1m Bottling Plant at Thomas Hardy Brewing & Packaging's Burtonwood facility near St Helens. The second bottling line created additional capacity for between 8m and 10m cases per year.

Our 9-month build included ground works, drainage, steel frame, cladding and masonry works to the principal shell. Windows comprised powder coated aluminium with doors provided in a combination of traditional metal shutter and rapid rise fabric systems.

Floors comprised ground bearing and pre-cast concrete with pre-cast concrete stairs with metal balustrading. Internal walls comprised a mixture of block work and partitioning systems with clean lining systems incorporated in specified areas. Adjacent works included replacement of concrete slabs for tank farm road and yard surfacing and construction of masonry retaining walls.

The Burtonwood facility remained fully operational throughout our works. Thus, health and safety was of paramount importance, with our site team implementing robust procedures for ensuring the safety of staff, visitors, and everyone else in the area of our works. At the outset we worked closely with the client, design team and especially the Principal Designer to develop and implement our Project Health and Safety and Construction Management Plan, including detailed risk assessments and method statements for the works ahead. We set up a safe site including traffic / delivery management regime, systems to control dust and noise, with particular attention paid to working at height.

We developed close and collaborative relationships with Thomas Hardy staff and the design team Bradshaw Gass & Hope including clear communication channels to achieve value and innovation in the delivery of the works, including full engagement prior to a carefully controlled handover. Disruption was kept to a minimum through careful planning and programming, holding regular "look ahead" meetings on site to ensure programme milestones were achieved and any potential issues and risks were identified ahead of time through our Early Warning System.



City Build's entire focus for the whole duration of the project was to deliver the works safely and to the highest quality standards.

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